JUKI

JUKI group
Corporate Information

JUKI

「Manufacturing DNA」

"Manufacturing power" backed by 83 years of achievements

1947

Started sales of
household sewing machines

1953

Started sales of
Industrial sewing machines

1969

Realized the world's first stable "automatic thread trimming
Developed industrial sewing machines

1981

Received the Deming Prize
(Industrial Sewing Machine /
Implementation Award Division Aw

1987

Released chip mounter

2015

Group business started
(Commissioned development/manufacturing)

2017

Start customer business

Juki Corporation Profile

Established	Our business started as “TOKYO JUKI MANUFACTURES ASSOCIATION” in December 15, 1938.
Head office	2-11-1, Tsurumaki, Tama-shi, Tokyo (Our head office moved from Kokuryo-cho, Chofu-shi in December 2009)
Paid-in Capital	\18,040 million *
Net Sales	**Fiscal year 2025: 888 million JPY (83% oversea)**
Accounting closing month	December
Business segment	Sewing Machinery & Systems Business, Industrial Products & Systems Business (Electronic Assembly Systems and Group Business and others)
Number of employees (on a consolidated basis)	3,828 *
Number of affiliated companies	19 *

Aggregate number of issued shares	29,874,179 *	Listed market	The Tokyo Stock Exchange, First Section
Number of shareholders	15,389 *	Securities code	6440

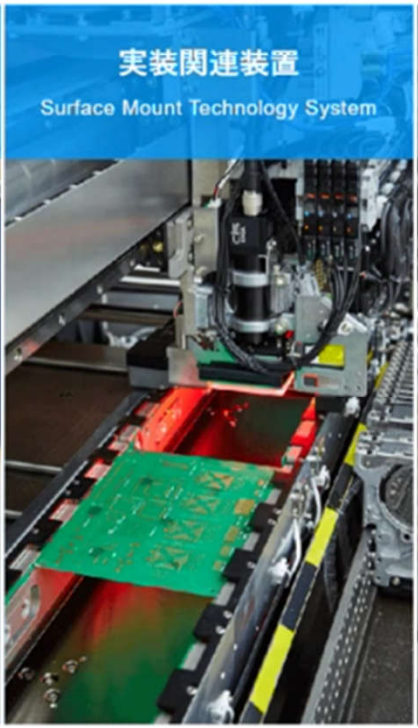
* As of the end of December 2025

Business Content

JUKI

Sewing equipment & system unit

Industrial equipment & system unit

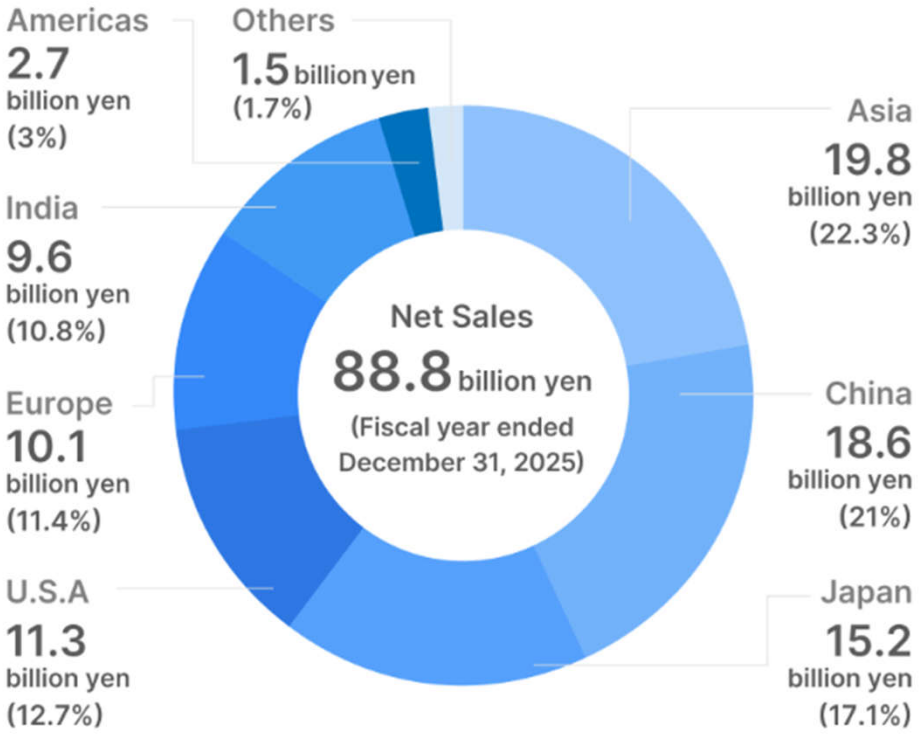


Composition of net sales

The ratio of overseas sales to total net sales rises to 83% as a global company.

Percentage of net sales by business

Percentage of net sales by region



JUKI Sales Network

Sales

Strong sales network and solution-proposal capabilities responsive to customers in 185 countries of the world

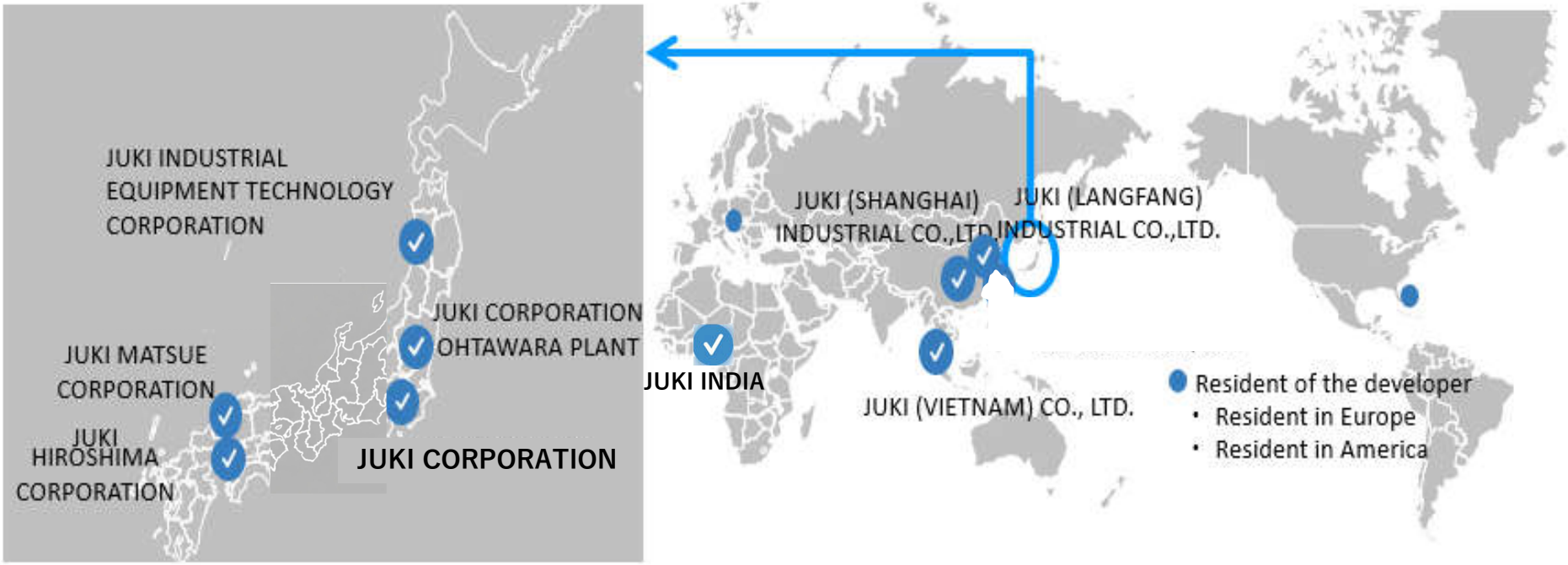
Sales companies: 17 (2 in Japan and 15 overseas)
+ Representative offices + Branches + Dealers

[Main representative offices]

- Asia: Indonesia, Cambodia, Myanmar, Thailand, Taiwan
- Middle East: Dubai
- Africa: Ethiopia
- Latin America: Columbia, Peru, Mexico
- Russia (Moscow), Turkey, Belarus

Overwhelming sales network	Reliable staff with rich experience and knowledge	Conceptional capabilities to extract the potential capacity of a customer's manufacturing line	Detailed solution proposal capabilities for business solutions

Manufacturing sites



MANUFACTURING BASES 9 (JAPAN 5, GLOBAL 4)

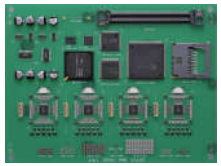
Maintain high quality by technology	Abundant experimental equipment for various evaluations	Enrolled specialist for fields	Fulfilled engineer education system

JUKI Products

Industrial Sewing Machines

Household Sewing Machines

Electronics Assembly & Systems



JUKI VIETNAM

COMPANY OVERVIEW

Company name	JUKI VIETNAM Co., LTD.
Representative	President: Koike Hidehiko General Director: Ishida Shinnetsu
Capital	53,000,000 USD
Employee	1,023 persons （June 2026） Includes Japanese Staffs：16 persons
Average age	Age 39
Male-Female	Male 75% Female 25%
Employee	Regular employees 77% Contract employee 23%
Product/ function	・Manufacture and assembly of parts for industrial sewing machines ・Manufacture and assembly of household sewing machine parts ・Commissioned development, parts manufacturing, assembly, and sales of manufactured products ・Design, development, production, sales and support of automated equipment ・Chip Mounter SMT Sales・Service ・Sewing machine Sales ・Service

COMPANY OVERVIEW

Jan 1995 Parts processing factory was established in Tan Thuan E.P.Z

Jun 1996 Factory 2 was established

Mar 2002 Lost wax precision casting production was started to launch

June 2006 Along with production increase, Factory 3 was established and started its operation

Apr 2010 The start of producing Automatic industrial sewing machine

Apr 2011 Factory 4 was established and started to launch in producing series of Automatic industrial sewing machine

Oct 2014 The start of producing Household sewing machine

Jan 2016 Established group business Asia branch office (started contract manufacturing of lost wax and machining)

Jul 2016 The start of producing AMS series sewing machine

Oct 2019 The start of producing industrial sewing machine and Household sewing machine for Juki America

Jan 2020 JUKI SMT ASIA (SMT division) expands into Vietnam

July 2021 Accommodation production due to corona (about 3 months)

July 2022 Started external sales of factory automation (design, development and sales of automatic machines)

Jan 2023 Group business development department Asia site established (strengthening automation proposals)

Jun 2023 Opening of the 5th factory (Household sewing machine Assembly)

July 2024 JMV Business assignment

Map of JUKI VIETNAM Factories

JUKI

TOTAL：49,100㎡

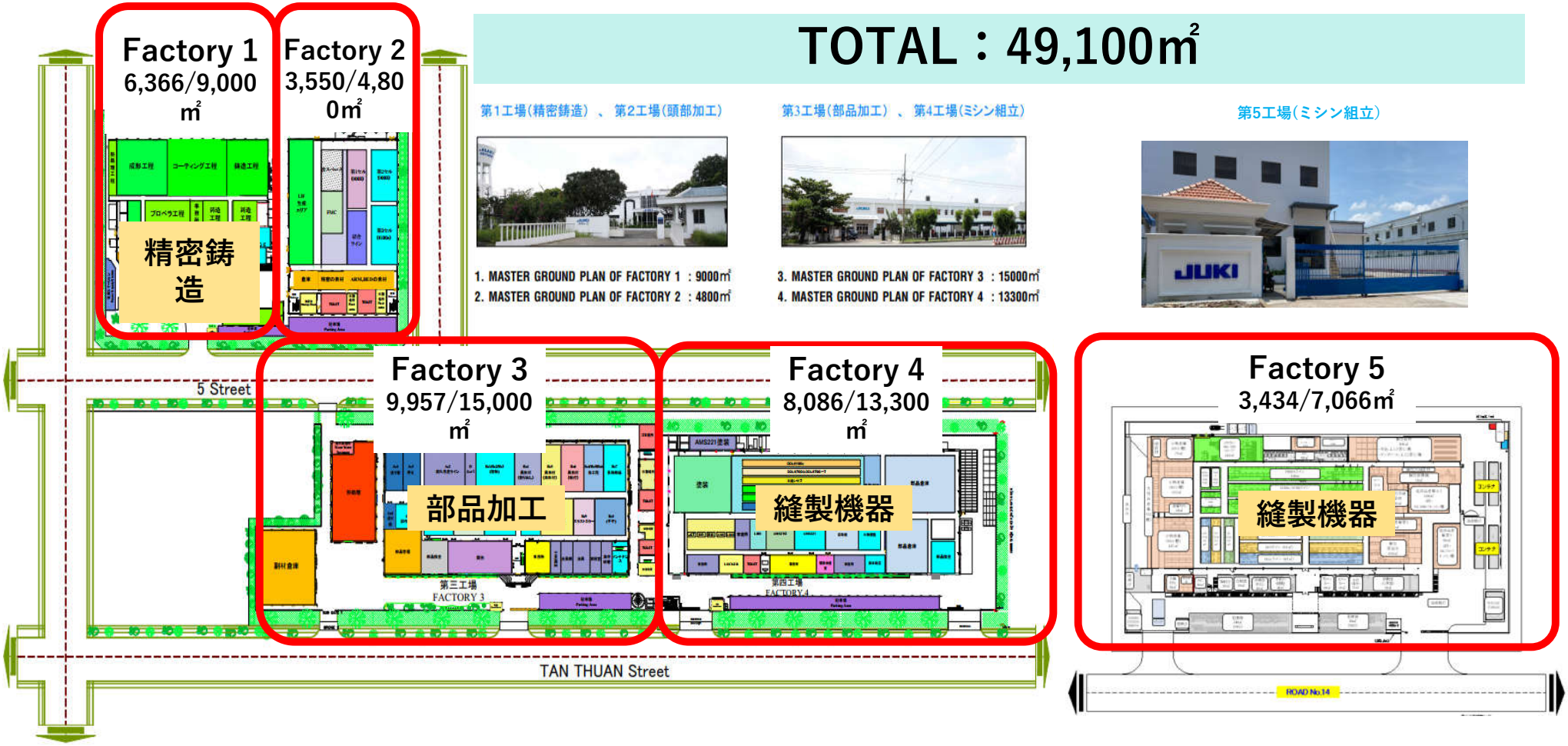
第1工場(精密鋳造) 、 第2工場(頭部加工)

1. MASTER GROUND PLAN OF FACTORY 1 ：9000㎡
2. MASTER GROUND PLAN OF FACTORY 2 ：4800㎡

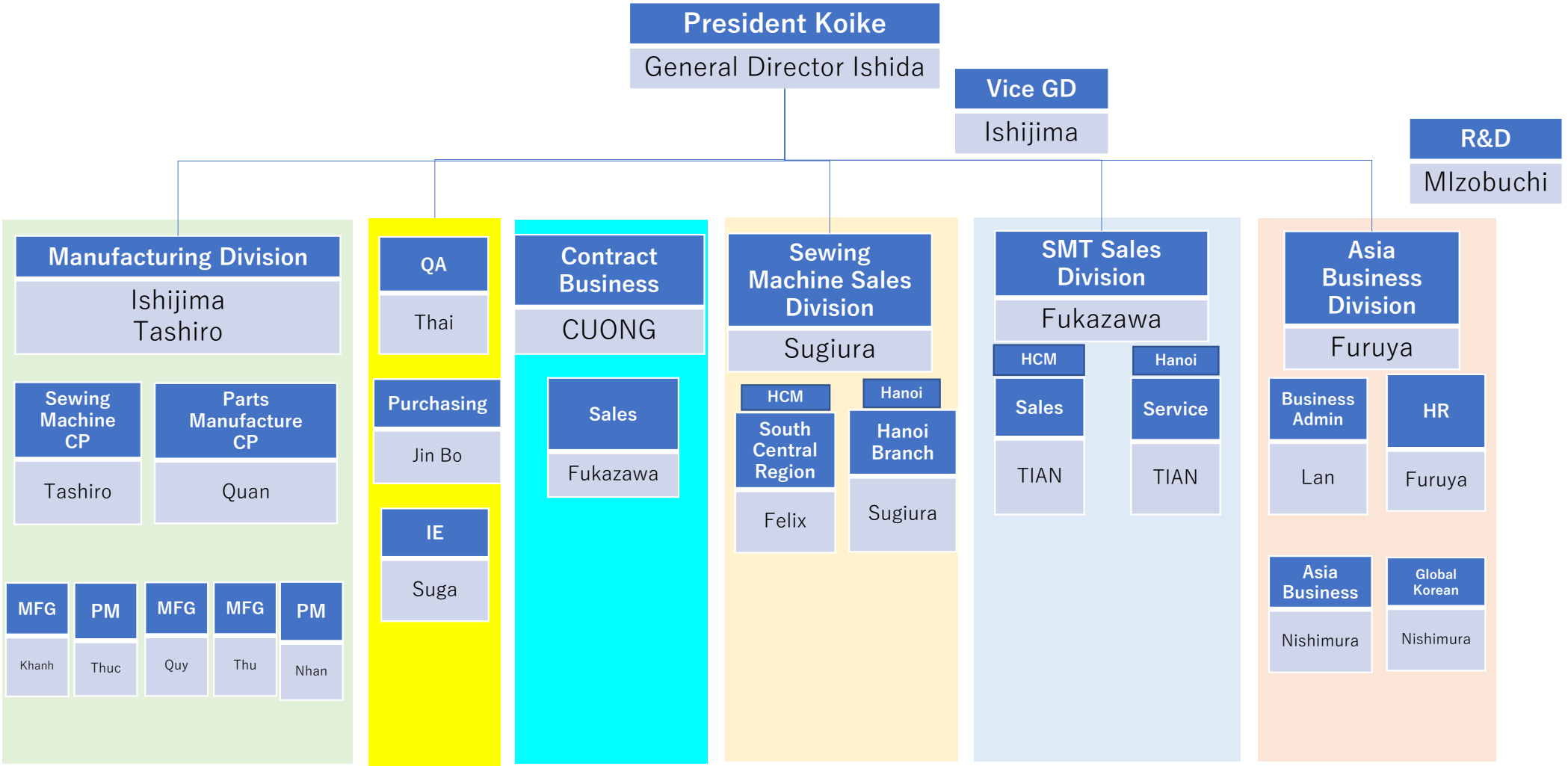
第3工場(部品加工) 、 第4工場(ミシン組立)

3. MASTER GROUND PLAN OF FACTORY 3 ：15000㎡
4. MASTER GROUND PLAN OF FACTORY 4 ：13300㎡

第5工場(ミシン組立)



ORGANIZATION （from January 2026）

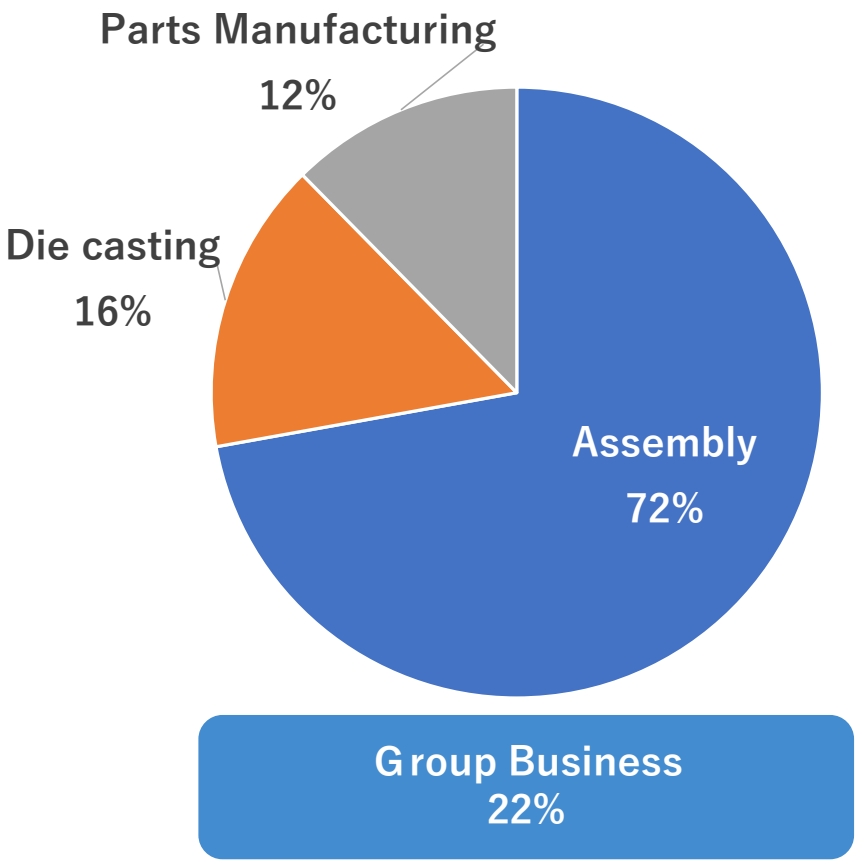


Employee composition

White 白色	Light blue 水色	Green グリーン色	Dark blue 紺色	Blue ブルー色	Dark blue with the red line 赤ライン付き紺色
Manager 管理職	Chief Leader Sub Leader チーフ リーダー サブリーダー	Bs Worker BSワーカー	Indirect staffs worker over 1 year 契約社員(1年以上) 間接部門社員	Maintained staffs メンテナンス 社員	Temporary staffs worker under 1 year 契約社員(1年未満) 期間契約社員

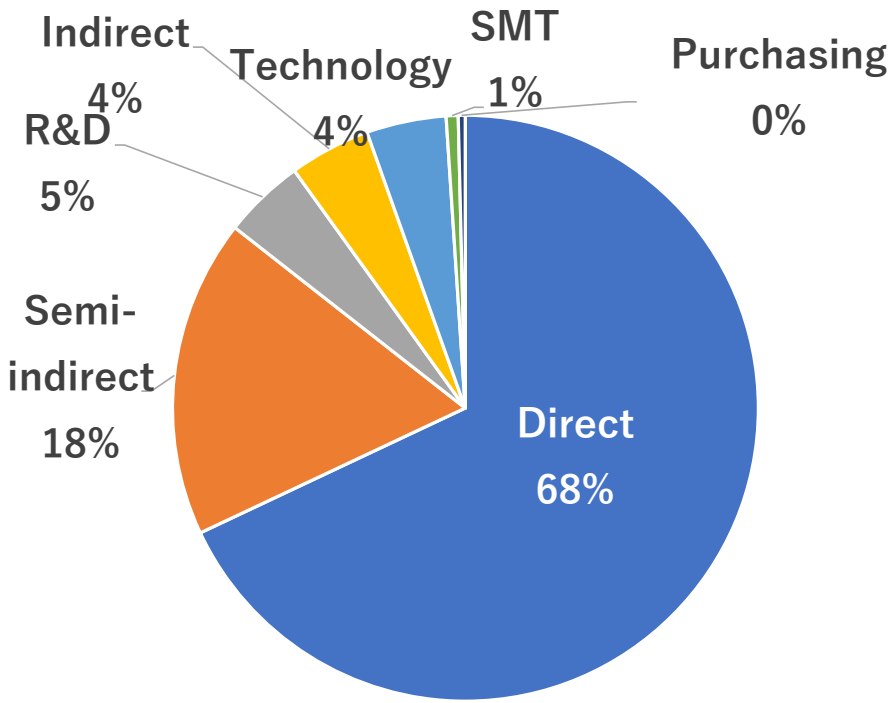
Sales/Personnel Composition

Sales ratio



Group Business
22%

Personnel structure



JUKI VIETNAM SYSTEM

JUKI Vietnam has all the functions for manufacturing

Sales

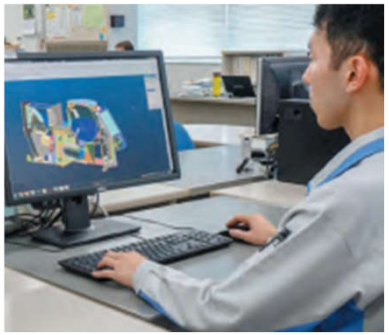
Research & Development

Design

Manufacturing Technology

Procurement

Manufacturing



JUKI VIETNAM is responsible for “5 business” that support manufacturing around the world.

- Industrial Sewing
- Household Sewing
- Industrial Eqiupment
- Group Business
- Customer Support

Sewing equipment and system business

JUKI MACHINERY VIETNAM
（Hochiminh、Hanoi、Danang）

JUKI VIETNAM（Hochiminh）
manufacturing, production, development

Industrial Equipment & System Business

JUKI AUTOMATION SYSTEMS
（Hochiminh、Hanoi）

Group Business(Contract/Development/Manufacturing)

JUKI VIETNAM（HOCHIMINH）
Manufacturing, production, development, sales

Group Business

Industrial Sewing

Household Sewing

Chip Mounter

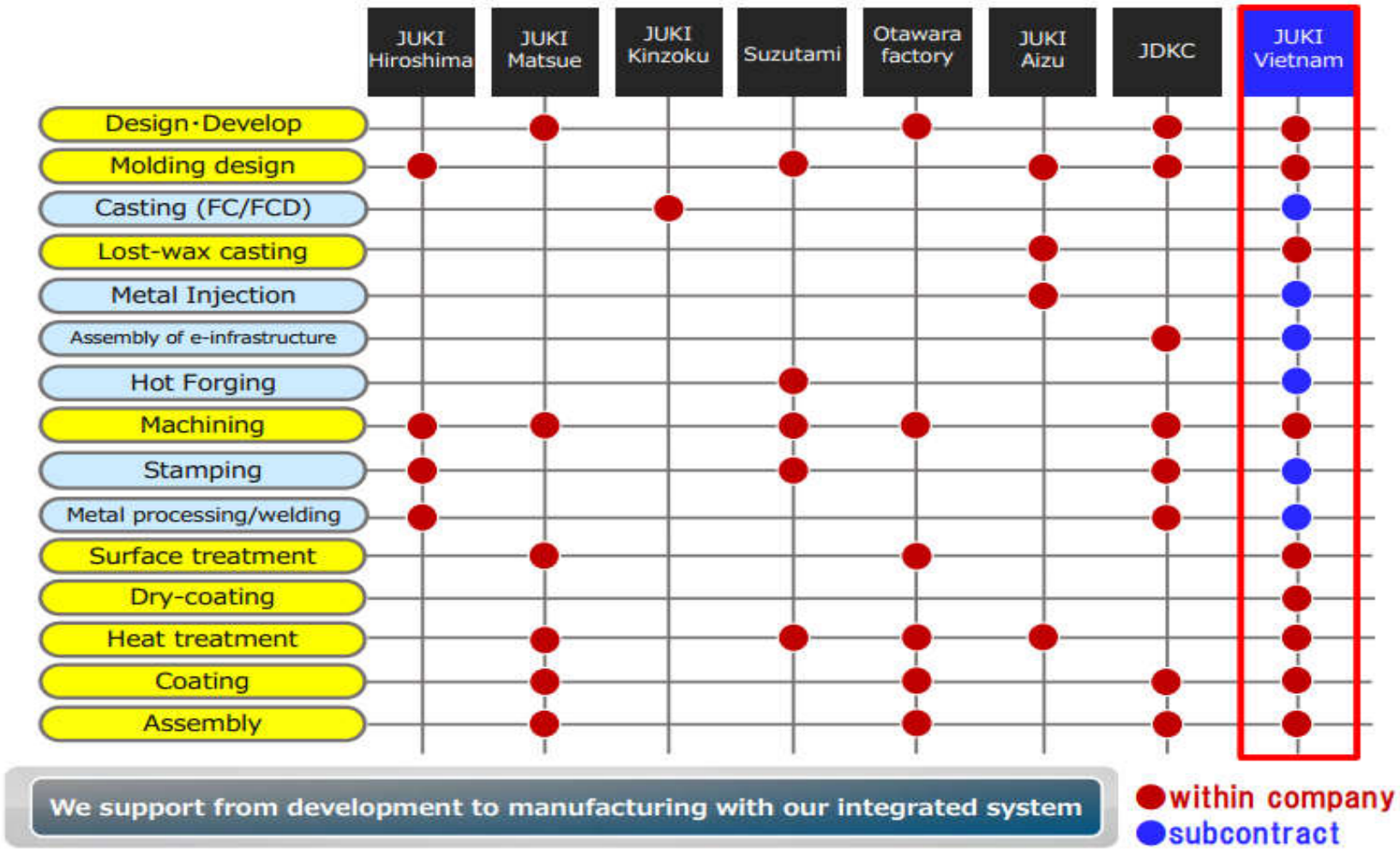
- Mechanics
- Know-how of production
- Pricurement
- Development of equipment

Entrusted development & production

- Support for design
- Integrated manufacturing
- Unit production
- Part production

By utilizing the technologies that our group companies has cultivated through the development and manufacture of sewing machines and industrial equipment, we are able to manufacture many products which meet the needs of our customers in many kinds of fields, including optical equipment, OA and FA-related equipment, medical equipment, and aircraft parts.

Engineering in JUKI Group

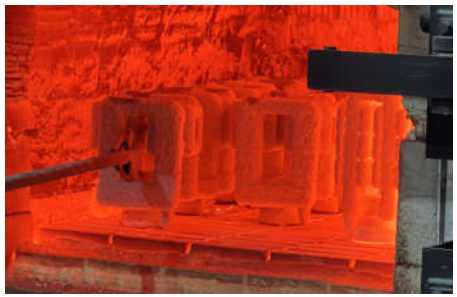


JUKI GROUP BUSINESS
ASIA CENTER

Lost wax
Precision Die casting

ロストワックス概要

■ Material
- Iron（SCM・SNCM・SUJ etc.）
- Stainless steel（SUS303・SUS304・SUS316 etc.）



■ Casting capacity
- 6 ton/day (melting furnace: 150kg×6unit)
- Tree quantities: 600 pcs/day

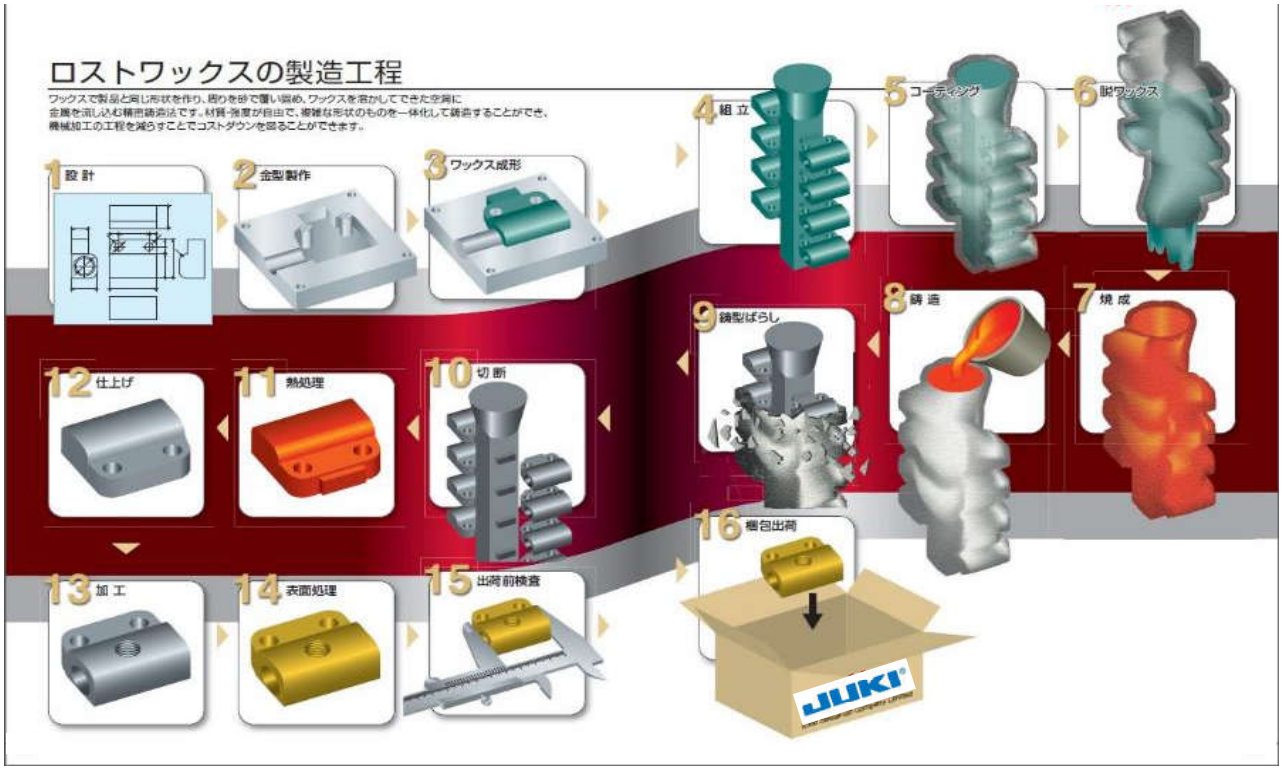
■ Maximum product weight
- 16kg

■ Strength

Lost-wax ➡ Machinery ➡ Heat treatment ➡ Surface treatment ➡ Assembly

We are able to comply with customer's request by using an integrated manufacturing which concludes all process in manufacturing such as design, procurement, production, assembly, quality assurance.

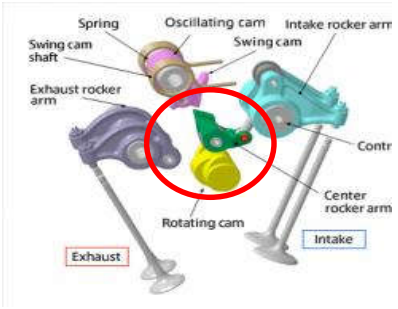
Casting process of Lost-wax



Products by lost-wax precision casting

JUKI

Automobile



Pneumatic tools

印刷機部品

Propellers

MITSUBISHI MOTORS

CATERPILLAR®

KOMATSU

HiKOKI

makita

YAZAKI

YAMAHA

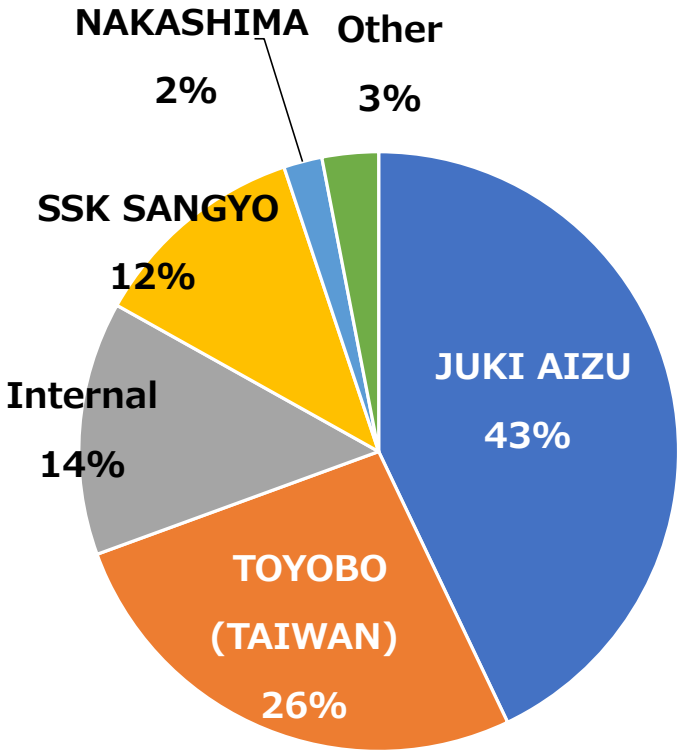
SUZUKI

NAKASHIMA

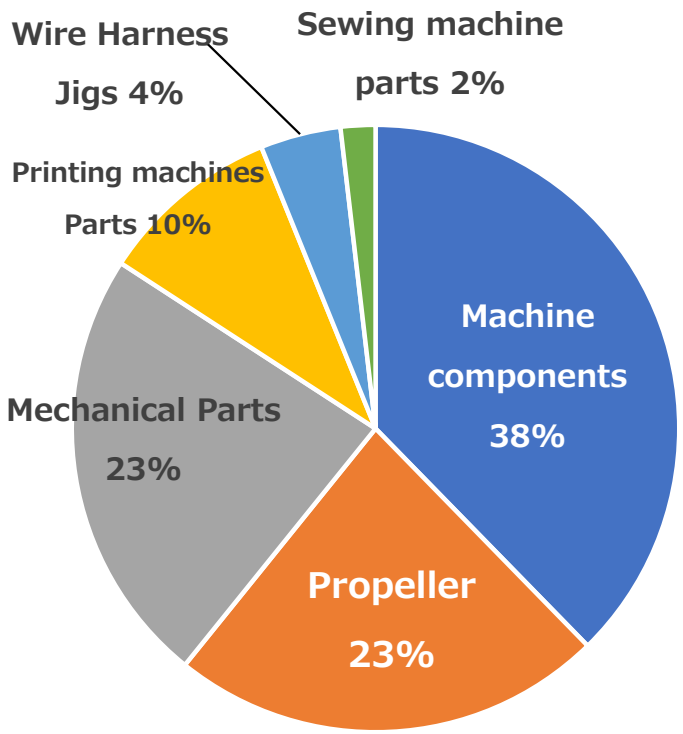
KOMORI

Precision Casting Company Sales

Ratio of Sales

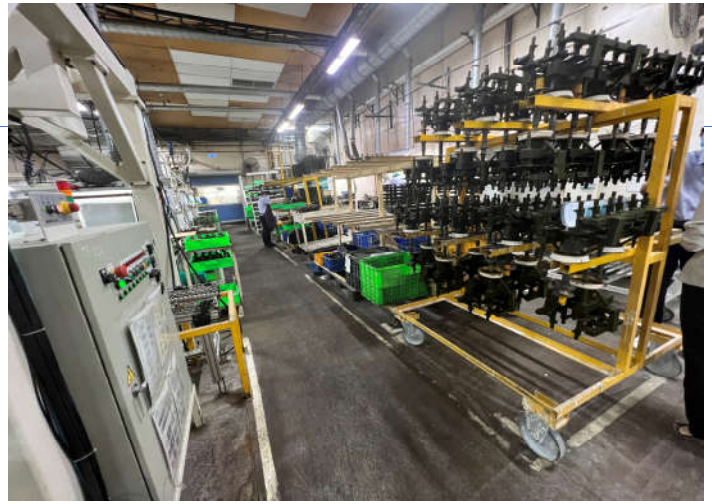


Ratio of Business



MACHINES AND EQUIPMENTS FOR CASTING

- 42 Molding Machines
- 1 Autoclave (Dewaxing System)
- 2 Knockout Machines
- 4 Sintering Furnaces
- 6 High-Frequency Induction Melting Furnaces (150 kg each)
- 10 Shot Blasting Machines
- 1 Table-Type Shot Blasting Machine
- 1 Tumble-Type Shot Blasting Machine
- 11 Laser Welding Machine
- 2 X-ray Inspection Systems
- 1 Color Inspection System
- 1 Fluorescent Penetrant Inspection
- 1 Molten Metal Flow Analysis Software



DRY COATING MACHINES

- DLC coating
- CrN Coating
- TiN Coating

Tools Dry Coating

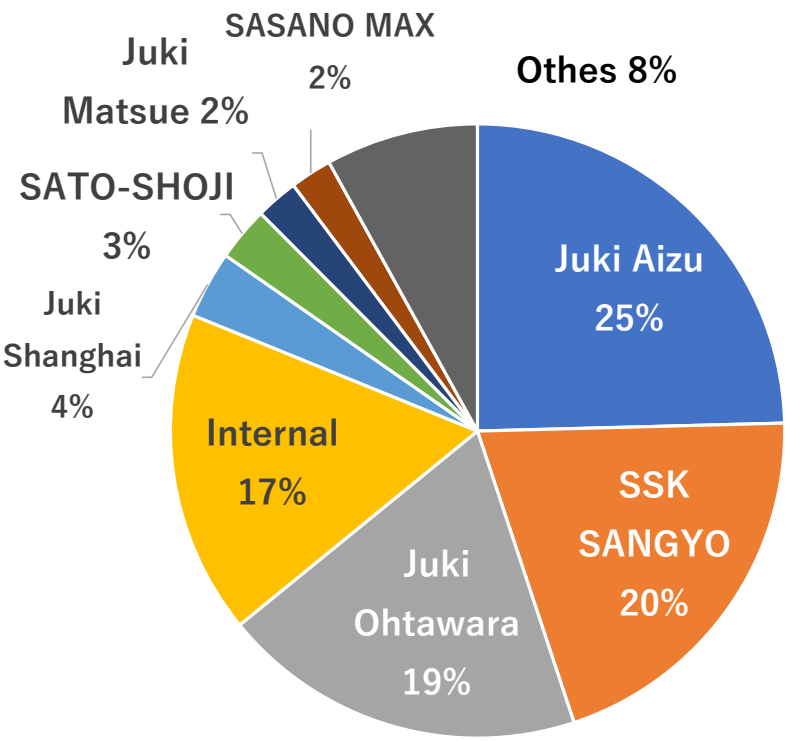
Dry Coating for key parts of Sewing Machine

JUKI GROUP BUSINESS
ASIA CENTER

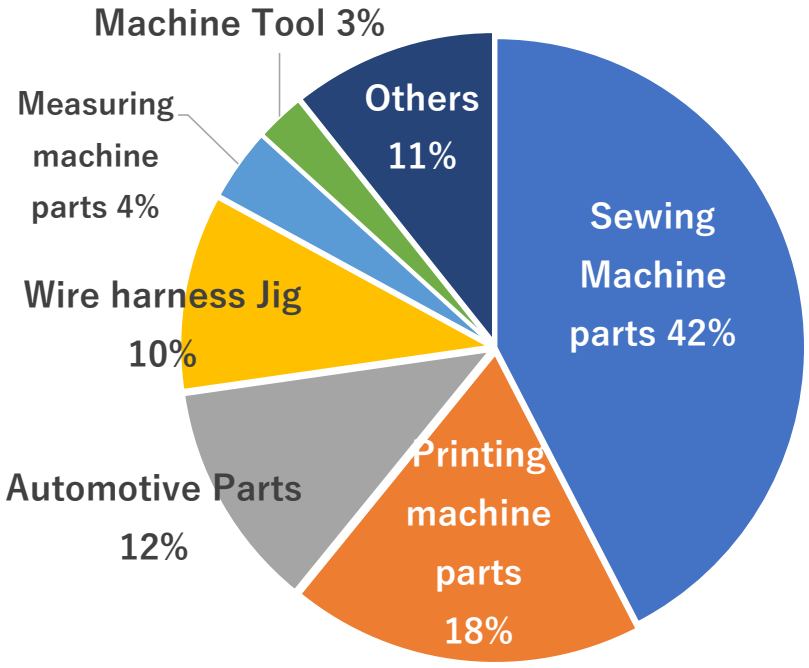
Parts Manufacturing

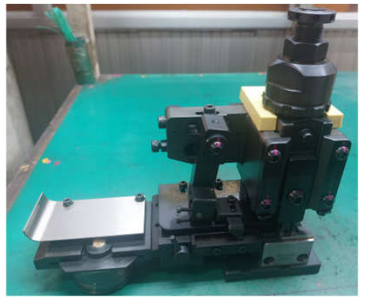
Parts Manufacturing Company Sales

Ratio of Sales



Ratio of Business





Facilities

for parts processing

Machining centers: 66
NC lathes: 53
Surface grinders: 42
Internal diameter grinder: 10
Cylindrical grinding: 12
Centerless grinding: 3
Honing machines: 22
Wire cut: 7
Broaching machine: 1
Vertical milling machines: 43
Horizontal milling machines: 80
Lathes: 10
Presses: 21
Drilling machines: 69
Belt grinders, buffing machines: 113
*Many polishing facilities after heat treatment

Heat Treatment Facilities

- Carburizing and quenchin furnaces
  400kg: 2
  200kg: 3
- Tempering furnace: 3
- Vacuum heat treatment furnace
  50kg: 1
  100kg: 1
- Annealing furnace
  500 kg: 2
- Annealing furnace for decarburizing
  500 kg: 1

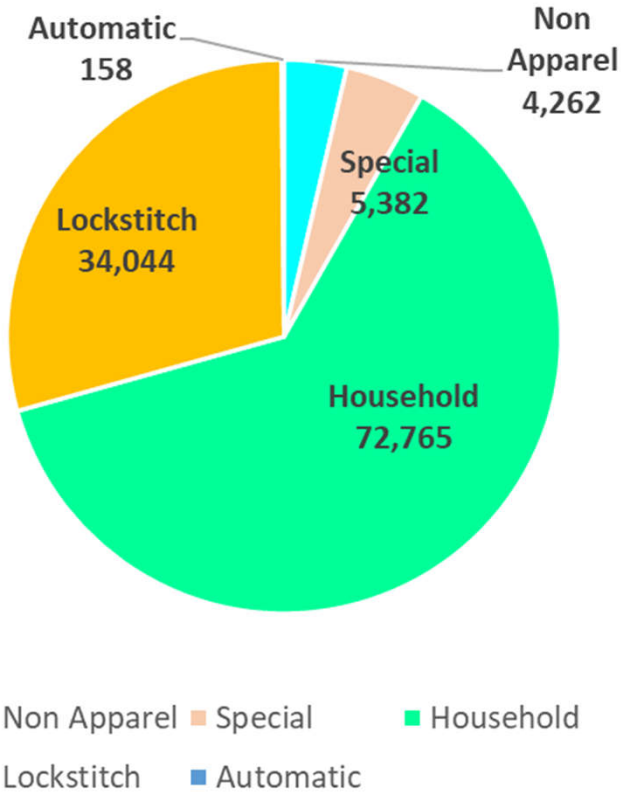
Vacuum heat treatment furnace

Carburizing and quenching furnace

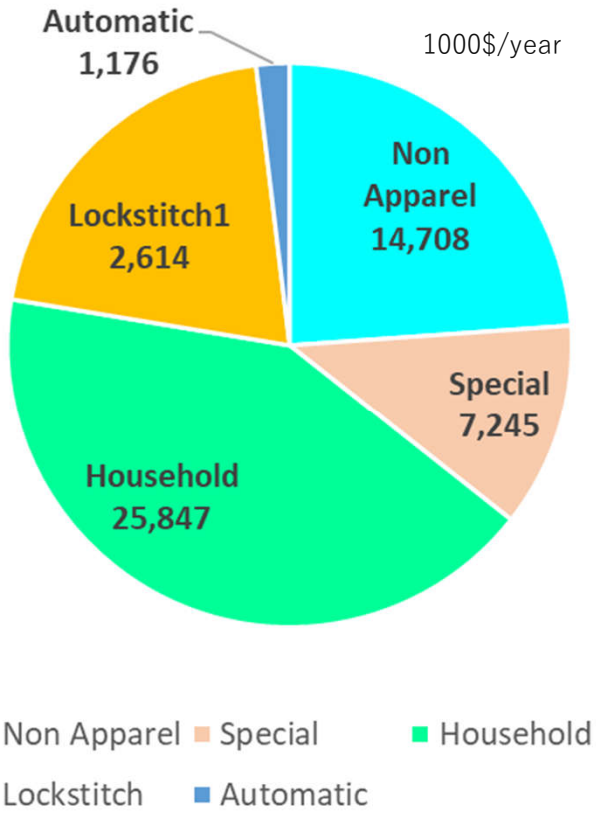
Sewing machine Assembly

Production and sales of each Model

Each Model Production volume



Each Model Sales Amount



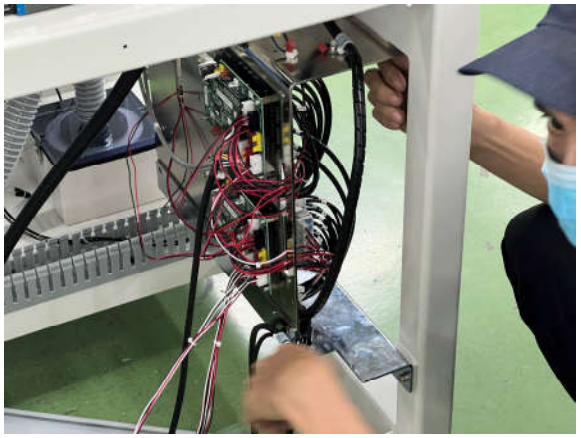
Assembly

We are trying to develop assembly products for other companies by utilizing our experience and technology in assembly and production of sewing machines.

Automation equipment

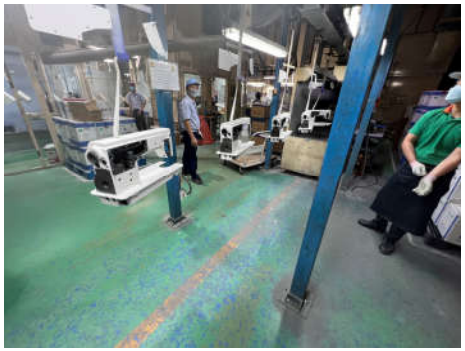
*Automatic Wax tree assembly

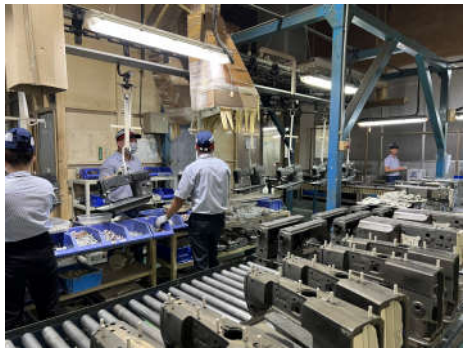
*Automatic Sewing Equipments



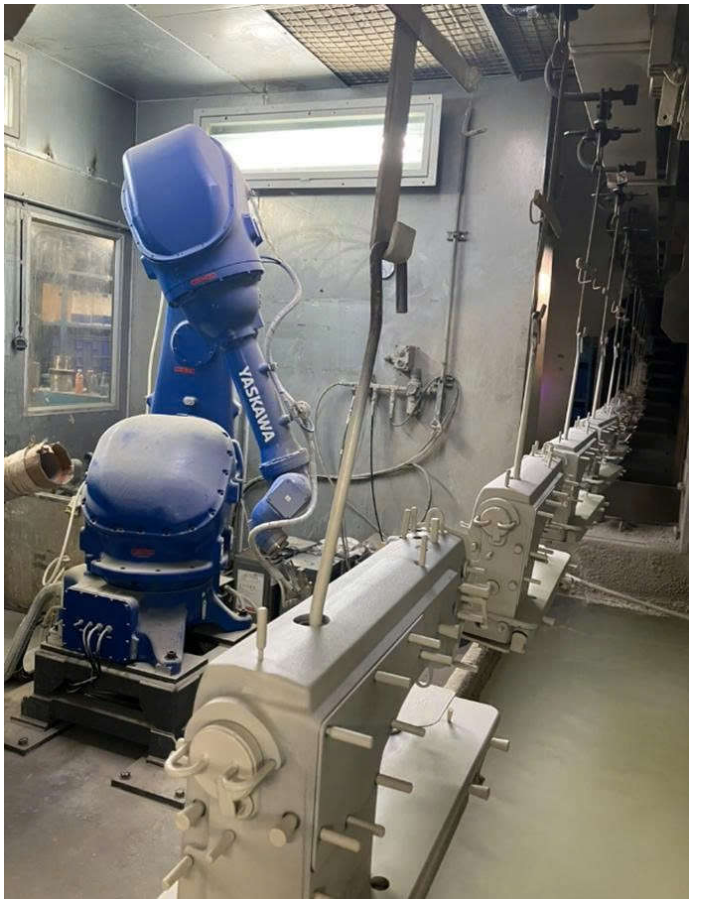
PAINTING

■Automatic Cleaning





■Painting by Robot



Requests Regarding Plant Tours

- Taking photo or video is prohibited on the entire site of the plant.
- Please do not enter the working area.
- For your safety, always walk on the designated walkway.
- Smoking is permitted only in the designated smoking areas.
- Please follow the staff's instructions.
- It is strictly forbidden to touch sewing machines, equipment, or tools on the plant site.
- Please pay attention to forklifts and other vehicles moving in the area.
- Please do not disturb the work of employees in production

E.O.F